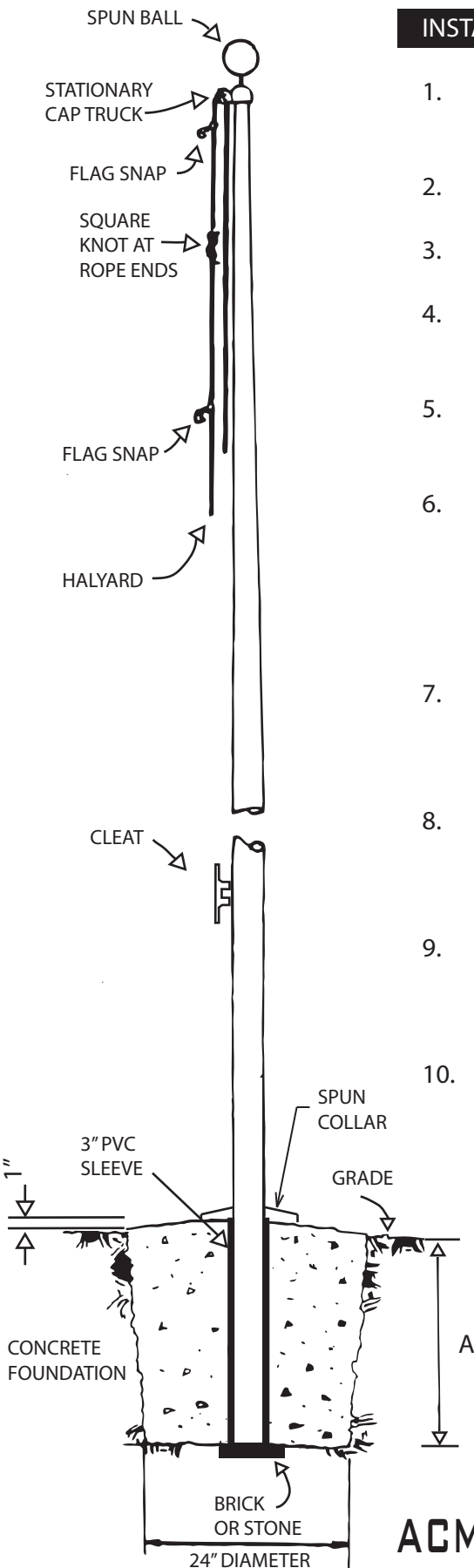


INSTALLATION INSTRUCTIONS FOR 20' & 25' x 3" FLAGPOLES:

1. Dig hole for concrete foundation as shown on detail and place brick or stone in center of hole.
2. Remove flagpole from shipping tube and place on saw horse
3. Attach cleat with enclosed screws into pre-tapped holes.
4. Slip stationary truck over pole top and secure with set screws. Locate sheave wheel to align with cleat before tightening set screw
5. Screw ball rod completely into threaded hole on top of truck tighten lock nut and set screw.
6. Thread halyard rope through truck sheave and attach a flag snap with overhand knot about two feet from each end of halyard. Tie the two halyard ends together with a square knot and adjust the flag snaps to fit flag grommets. If included, slide collar over pole butt and tie up against cleat then slide foundation sleeve over pole butt.
7. Pick up flagpole and place in the center of dug hole and orient to face desired location. Note: Top of plastic foundation sleeve should be about one and one half inches above grade
8. Secure flagpole during pouring of concrete with minimum of three rope guys or wooden 2" x 4" props about 6' long placed "teepee" fashion around flagpole. Check plumbness with carpenter's level.
9. Fill hole with concrete and slope top of foundation slightly to allow water to flow away from flagpole. Recheck plumbness of flagpole and trowl top of concrete to final desire finish.
10. Remove rope guys or props after foundation has cured 24 hours. Caulk pole to tube and lower collar (if included).

Caution: Extreme care should be exercised when installing flagpole near overhead power lines or in vicinity of buried cables.

HEIGHT	TOTAL LENGTH	BUTT	"A"
20'	22'	3"	24"
25'	27'-6"	3"	30"



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